

## APPENDIX D (IFGS)

# RECOMMENDED PROCEDURE FOR SAFETY INSPECTION OF AN EXISTING APPLIANCE INSTALLATION

*This appendix is not a part of the requirements of this code and is included for informational purposes only.*

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**User note:**

**About this appendix:** Appendix D provides procedures for testing and inspecting existing gas appliance installations for safe operation.

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### SECTION D101 GENERAL

The following procedure is intended as a guide to aid in determining that an *appliance* is properly installed and is in a safe condition for continued use. Where a gas supplier performs an inspection, their written procedures should be followed.

**D101.1 Application.** This procedure is intended for existing residential installations of a furnace, boiler, room heater, water heater, cooking *appliance*, fireplace *appliance* and clothes dryer. This procedure should be performed prior to any attempt to modify the *appliance* installation or building envelope.

**D101.2 Weatherization programs.** Before a building envelope is to be modified as part of a weatherization program, the existing *appliance* installation should be inspected in accordance with these procedures. After all unsafe conditions are repaired, and immediately after the weatherization is complete, the *appliance* inspections in Section D105.2 are to be repeated.

**D101.3 Inspection procedure.** The safety of the building occupant and inspector are to be determined as the first step as described in Section D102. Only after the ambient environment is found to be safe should inspections of gas piping and appliances be undertaken. It is recommended that all inspections described in Sections D103, D104, and D106, where the *appliance* is in the off mode, be completed and any unsafe conditions repaired or corrected before continuing with inspections of an operating *appliance* described in Sections D105 and D106.

**D101.4 Manufacturer instructions.** Where available, the manufacturer's installation and operating instructions for the installed *appliances* should be used as part of these inspection procedures to determine if it is installed correctly and is operating properly.

**D101.5 Instruments.** The inspection procedures include measuring for fuel gas and carbon monoxide (CO) and will require the use of a combustible gas detector (CGD) and a CO detector. It is recommended that both types of detectors be *listed*. Prior to any inspection, the detectors should be calibrated or tested in accordance with the manufacturer's instructions. In addition, it is recommended that the detectors have the following minimum specifications.

1. *Gas Detector.* The CGD should be capable of indicating the presence of the type of fuel gas for which it is to be used (e.g. natural gas or propane). The combustible gas detector should be capable of the following:
  - a. *PPM:* Numeric display with a parts per million (ppm) scale from 1 ppm to 900 ppm in 1 ppm increments.
  - b. *LEL:* Numeric display with a percent lower explosive limit (% LEL) scale from 0 percent to 100 percent in 1 percent increments.
  - c. *Audio:* An audio sound feature to locate leaks.
2. *CO Detector.* The CO detector should be capable of the following functions and have a numeric display scale as follows:
  - a. *PPM:* For measuring ambient room and *appliance* emissions a display scale in parts per million (ppm) from 0 to 1,000 ppm in 1 ppm increments.
  - b. *Alarm:* A sound alarm function where hazardous levels of ambient CO is found (see Section D102 for alarm levels)
  - c. *Air Free:* Capable of converting CO measurements to an air free level in ppm. Where a CO detector is used without an air free conversion function, the CO air free can be calculated in accordance with Note 3 in Table D106.

## SECTION D102 OCCUPANT AND INSPECTOR SAFETY

Prior to entering a building, the inspector should have both a combustible gas detector (CGD) and CO detector turned on, calibrated, and operating. Immediately upon entering the building, a sample of the ambient atmosphere should be taken. Based on CGD and CO detector readings, the inspector should take the following actions:

1. The CO detector indicates a carbon monoxide level of 70 ppm or greater<sup>1</sup>. The inspector should immediately notify the occupant of the need for themselves and any building occupant to evacuate; the inspector shall immediately evacuate and call 911.
2. Where the CO detector indicates a reading between 30 ppm and 70 ppm<sup>1</sup>. The inspector should advise the occupant that high CO levels have been found and recommend that all possible sources of CO should be turned off immediately and windows and doors opened. Where it appears that the source of CO is a permanently installed *appliance*, advise the occupant to keep the *appliance* off and have the *appliance* serviced by a qualified servicing agent.
3. Where CO detector indicates CO below 30 ppm<sup>1</sup> the inspection can continue.
4. The CGD indicates a combustible gas level of 20% LEL or greater. The inspector should immediately notify the occupant of the need for themselves and any building occupant to evacuate; the inspector shall immediately evacuate and call 911.
5. The CGD indicates a combustible gas level below 20% LEL, the inspection can continue.

If during the inspection process it is determined a condition exists that could result in unsafe *appliance* operation, shut off the *appliance* and advise the owner of the unsafe condition. Where a gas leak is found that could result in an unsafe condition, advise the owner of the unsafe condition and call the gas supplier to turn off the gas supply. The inspector should not continue a safety inspection on an operating *appliance*, venting system, and piping system until repairs have been made.

## SECTION D103 GAS PIPING AND CONNECTIONS INSPECTIONS

1. *Leak Checks*. Conduct a test for gas leakage using either a non-corrosive leak detection solution or a CGD confirmed with a leak detection solution.

The preferred method for leak checking is by use of gas leak detection solution applied to all joints. This method provides a reliable visual indication of significant leaks.

The use of a CGD in its audio sensing mode can quickly locate suspect leaks but can be overly sensitive indicating insignificant and false leaks. All suspect leaks found through the use of a CGD should be confirmed using a leak detection solution.

Where gas leakage is confirmed, the owner should be notified that repairs must be made. The inspection should include the following components:

- a. All gas *piping* fittings located within the *appliance* space.
- b. *Appliance* connector fittings.
- c. *Appliance* gas valve/regulator housing and connections.
2. *Appliance Connector*. Verify that the *appliance* connection type is compliant with Section 411 of the *International Fuel Gas Code*. Inspect flexible *appliance* connections to determine if they are free of cracks, corrosion and signs of damage. Verify that there are no uncoated brass connectors. Where connectors are determined to be unsafe or where an uncoated brass connector is found, the appliance shutoff valve should be placed in the off position and the owner notified that the connector must be replaced.
3. *Piping Support*. Inspect *piping* to determine that it is adequately supported, that there is no undue stress on the *piping*, and if there are any improperly capped pipe openings.
4. *Bonding*. Verify that the electrical bonding of gas *piping* is compliant with Section 310 of the *International Fuel Gas Code*.

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1. U.S. Consumer Product Safety Commission, *Responding to Residential Carbon Monoxide Incidents, Guidelines For Fire and Other Emergency Response Personnel*, Approved 7/23/02

## SECTION D104 INSPECTIONS TO BE PERFORMED WITH THE APPLIANCE NOT OPERATING

The following safety inspection procedures are performed on appliances that are not operating. These inspections are applicable to all *appliance* installations.

1. *Preparing for Inspection.* Shut off all gas and electrical power to the appliances located in the same room being inspected. For gas supply, use the shutoff valve in the supply line or at the manifold serving each *appliance*. For electrical power, place the circuit breaker in the off position or remove the fuse that serves each *appliance*. A lock type device or tag should be installed on each gas shutoff valve and at the electrical panel to indicate that the service has been shut off for inspection purposes.
2. *Vent System Size and Installation.* Verify that the existing venting system size and installation are compliant with Chapter 5 of the *International Fuel Gas Code*. The size and installation of venting systems for other than natural draft and Category I appliances should be in compliance with the manufacturer's installation instructions. Inspect the venting system to determine that it is free of blockage, restriction, leakage, corrosion, and other deficiencies that could cause an unsafe condition. Inspect masonry chimneys to determine if they are lined. Inspect plastic venting system to determine that it is free of sagging and it is sloped in an upward direction to the outdoor vent termination.
3. *Combustion Air Supply.* Inspect provisions for *combustion air* as follows:
  - a. *No Direct-vent Appliances.* Determine that non-direct vent *appliance* installations are compliant with the *combustion air* requirements in Section 304 of the *International Fuel Gas Code*. Inspect any interior and exterior *combustion air* openings and any connected *combustion air* ducts to determine that there is no blockage, restriction, corrosion or damage. Inspect to determine that the upper horizontal *combustion air* duct is not sloped in a downward direction toward the air supply source.
  - b. *Direct Vent Appliances.* Verify that the *combustion air* supply ducts and pipes are securely fastened to direct vent *appliance* and determine that there are no separations, blockage, restriction, corrosion or other damage. Determine that the *combustion air* source is located in the outdoors or to areas that freely communicate to the outdoors.
  - c. *Unvented Appliances.* Verify that the total input of all unvented room heaters and gas-fired refrigerators installed in the same room or rooms that freely communicate with each other does not exceed 20 Btu/h/ft<sup>3</sup>.
4. *Flooded Appliances.* Inspect the *appliance* for signs that the *appliance* may have been damaged by flooding. Signs of flooding include a visible water submerge line on the *appliance* housing, excessive surface or component rust, deposited debris on internal components, and mildew-like odor. Inform the owner that any part of the *appliance* control system and any *appliance* gas control that has been under water must be replaced. All flood-damaged plumbing, heating, cooling and electrical appliances should be replaced.
5. *Flammable Vapors.* Inspect the room/space where the *appliance* is installed to determine if the area is free of the storage of gasoline or any flammable products such as oil-based solvents, varnishes or adhesives. Where the *appliance* is installed where flammable products will be stored or used, such as a garage, verify that the *appliance* burner(s) is a minimum of 18" above the floor unless the *appliance* is *listed* as flammable vapor ignition resistant.
6. *Clearances to Combustibles.* Inspect the immediate location where the *appliance* is installed to determine if the area is free of rags, paper or other combustibles. Verify that the *appliance* and venting system are compliant with clearances to combustible building components in accordance with Sections 305.8, 501.15.4, 502.5, 503.6.2, 503.10.5 and other applicable sections of Section 503.
7. *Appliance Components.* Inspect internal components by removing access panels or other components for the following:
  - a. Inspect burners and crossovers for blockage and corrosion. The presence of soot, debris, and signs of excessive heating are potential indicators of incomplete combustion caused by blockage or improper burner adjustments.
  - b. Metallic and non-metallic hoses for signs of cracks, splitting, corrosion, and loose connections.
  - c. Signs of improper or incomplete repairs
  - d. Modifications that override controls and safety systems
  - e. Electrical wiring for loose connections; cracks, missing or worn electrical insulation; and indications of excessive heat or electrical shorting. Appliances requiring an external electrical supply should be inspected for proper electrical connection in accordance with the National Electric Code.
8. *Placing Appliances Back in Operation.* Return all inspected appliances and systems to their preexisting state by reinstalling any removed access panels and components. Turn on the gas supply and electricity to each *appliance* found in safe condition. Proceed to the operating inspections in Sections D105 through D106.

## SECTION D105

### INSPECTIONS TO BE PERFORMED WITH THE APPLIANCE OPERATING

The following safety inspection procedures are to be performed on appliances that are operating where there are no unsafe conditions or where corrective repairs have been completed.

#### D105.1 General Appliance Operation.

1. *Initial Startup.* Adjust the thermostat or other control device to start the *appliance*. Verify that the *appliance* starts up normally and is operating properly.

Determine that the pilot(s), where provided, is burning properly and that the main burner ignition is satisfactory, by interrupting and re-establishing the electrical supply to the *appliance* in any convenient manner. If the *appliance* is equipped with a continuous pilot(s), test all pilot safety devices to determine whether they are operating properly by extinguishing the pilot(s) when the main burner(s) is off and determining, after 3 minutes, that the main burner gas does not flow upon a call for heat. If the *appliance* is not provided with a pilot(s), test for proper operation of the ignition system in accordance with the *appliance* manufacturer's lighting and operating instructions.

2. *Flame Appearance.* Visually inspect the flame appearance for proper color and appearance. Visually determine that the main burner gas is burning properly (i.e., without floating, lifting, or flashback). Adjust the primary air shutter as required. If the *appliance* is equipped with high and low flame controlling or flame modulation, check for proper main burner operation at low flame.
3. *Appliance Shutdown.* Adjust the thermostat or other control device to shut down the *appliance*. Verify that the *appliance* shuts off properly.

**D105.2 Test for combustion air and vent drafting for natural draft and Category I appliances.** *Combustion air* and vent draft procedures are for natural draft and Category I appliances equipped with a draft hood and connected to a natural draft venting system.

1. *Preparing for Inspection.* Close all exterior building doors and windows and all interior doors between the space in which the *appliance* is located and other spaces of the building that can be closed. Turn on any clothes dryer. Turn on any exhaust fans, such as range hoods and bathroom exhausts, so they will operate at maximum speed. Do not operate a summer exhaust fan. Close *fireplace* dampers and any *fireplace* doors.
2. *Placing the Appliance in Operation.* Place the *appliance* being inspected in operation. Adjust the thermostat or control so the *appliance* will operate continuously.
3. *Spillage Test.* Verify that all appliances located within the same room are in their standby mode and ready for operation. Follow lighting instructions for each *appliance* as necessary. Test for spillage at the draft hood relief opening as follows:
  - a. After 5 minutes of main burner operation, check for spillage using smoke.
  - b. Immediately after the first check, turn on all other fuel gas burning appliances within the same room so they will operate at their full inputs and repeat the spillage test.
  - c. Shut down all appliances to their standby mode and wait for 15 minutes.
  - d. Repeat the spillage test steps a through c on each *appliance* being inspected.
4. *Additional Spillage Tests.* Determine if the *appliance* venting is impacted by other door and air handler settings by performing the following tests.
  - a. Set initial test condition in accordance with Section D105.2, Item 1.
  - b. Place the appliance(s) being inspected in operation. Adjust the thermostat or control so the appliance(s) will operate continuously.
  - c. Open the door between the space in which the appliance(s) is located and the rest of the building. After 5 minutes of main burner operation, check for spillage at each *appliance* using smoke.
  - d. Turn on any other central heating or cooling air handler fan that is located outside of the area where the appliances are being inspected. After 5 minutes of main burner operation, check for spillage at each *appliance* using smoke. The test should be conducted with the door between the space in which the appliance(s) is located and the rest of the building in the open and in the closed position.
5. Return doors, windows, exhaust fans, *fireplace* dampers, and any other fuel gas burning *appliance* to their previous conditions of use.
6. If, after completing the spillage test it is believed sufficient *combustion air* is not available, the owner should be notified that an alternative *combustion air* source is needed in accordance with Section 304 of the *International Fuel Gas Code*. Where it is believed that the venting system does not provide adequate natural draft, the owner should be notified that alternative vent sizing, design or configuration is needed in accordance with Chapter 5 of the *International*

*Fuel Gas Code.* If spillage occurs, the owner should be notified as to its cause, be instructed as to which position of the door (open or closed) would lessen its impact, and that corrective action by a HVAC professional should be taken.

## SECTION D106 APPLIANCE-SPECIFIC INSPECTIONS

The following *appliance*-specific inspections are to be performed as part of a complete inspection. These inspections are performed either with the *appliance* in the off or standby mode (indicated by “*OFF*”) or on an *appliance* that is operating (indicated by “*ON*”). The CO measurements are to be undertaken only after the *appliance* is determined to be properly venting. The CO detector should be capable of calculating CO emissions in ppm air free.

1. Forced Air Furnaces:
  - a. *OFF.* Verify that an air filter is installed and that it is not excessively blocked with dust.
  - b. *OFF.* Inspect visible portions of the furnace combustion chamber for cracks, ruptures, holes, and corrosion. A heat exchanger leakage test should be conducted.
  - c. *ON.* Verify both the limit control and the fan control are operating properly. Limit control operation can be checked by blocking the circulating air inlet or temporarily disconnecting the electrical supply to the blower motor and determining that the limit control acts to shut off the main burner gas.
  - d. *ON.* Verify that the blower compartment door is properly installed and can be properly re-secured if opened. Verify that the blower compartment door safety switch operates properly.
  - e. *ON.* Check for flame disturbance before and after blower comes on which can indicate heat exchanger leaks.
  - f. *ON.* Measure the CO in the vent after 5 minutes of main burner operation. The CO should not exceed threshold in Table D106.
2. Boilers:
  - a. *OFF* and *ON.* Inspect for evidence of water leaks around boiler and connected *pipng*.
  - b. *ON.* Verify that the water pumps are in operating condition. Test low water cutoffs, automatic feed controls, pressure and temperature limit controls, and relief valves in accordance with the manufacturer’s recommendations to determine that they are in operating condition.
  - c. *ON.* Measure the CO in the vent after 5 minutes of main burner operation. The CO should not exceed threshold in Table D106.
3. Water Heaters:
  - a. *OFF.* Verify that the pressure-temperature relief valve is in operating condition. Water in the heater should be at operating temperature.
  - b. *OFF.* Verify that inspection covers, glass, and gaskets are intact and in place on a flammable vapor ignition resistant (FVIR) type water heater.
  - c. *ON.* Verify that the thermostat is set in accordance with the manufacturer’s operating instructions and measure the water temperature at the closest tub or sink to verify that it is no greater than 120°F.
  - d. *OFF.* Where required by the local building code in earthquake prone locations, inspect that the water heater is secured to the wall studs in two locations (high and low) using appropriate metal strapping and bolts.
  - e. *ON.* Measure the CO in the vent after 5 minutes of main burner operation. The CO should not exceed threshold in Table D106.
4. Cooking Appliances:
  - a. *OFF.* Inspect oven cavity and range-top exhaust vent for blockage with aluminum foil or other materials.
  - b. *OFF.* Inspect cook top to verify that it is free from a build-up of grease.
  - c. *ON.* Measure the CO above each burner and at the oven exhaust vents after 5 minutes of burner operation. The CO should not exceed threshold in Table D106.
5. Vented Room Heaters:
  - a. *OFF.* For built-in room heaters and wall furnaces, inspect that the burner compartment is free of lint and debris.
  - b. *OFF.* Inspect that furnishings and combustible building components are not blocking the heater.
  - c. *ON.* Measure the CO in the vent after 5 minutes of main burner operation. The CO should not exceed threshold in Table D106.

**APPENDIX D—RECOMMENDED PROCEDURE FOR SAFETY INSPECTION**

- 6. Vent-free (Unvented) Heaters:
  - a. OFF. Verify that the heater input is not more than 40,000 Btu input, but not more than 10,000 Btu where installed in a bedroom, and 6,000 Btu where installed in a bathroom.
  - b. OFF. Inspect the ceramic logs provided with gas log type vent free heaters that they are properly located and aligned.
  - c. OFF. Inspect the heater that it is free of excess lint build-up and debris.
  - d. OFF. Verify that the oxygen depletion safety shutoff system has not been altered or bypassed.
  - e. ON. Verify that the main burner shuts down within 3 minutes by extinguishing the pilot light. The test is meant to simulate the operation of the oxygen depletion system (ODS).
  - f. ON. Measure the CO after 5 minutes of main burner operation. The CO should not exceed threshold in Table D106.
- 7. Gas Log Sets and Gas Fireplaces:
  - a. OFF. For gas logs installed in wood burning fireplaces equipped with a damper, verify that the *fireplace* damper is in a fixed open position.
  - b. ON. Measure the CO in the firebox (log sets installed in wood burning fireplaces or in the vent (*gas fireplace*)) after 5 minutes of main burner operation. The CO should not exceed threshold in Table D106.
- 8. Gas Clothes Dryer:
  - a. OFF. Where installed in a closet, verify that a source of make-up air is provided and inspect that any make-up air openings, louvers, and ducts are free of blockage.
  - b. OFF. Inspect for excess amounts of lint around the dryer and on dryer components. Inspect that there is a lint trap properly installed and it does not have holes or tears. Verify that it is in a clean condition.
  - c. OFF. Inspect visible portions of the exhaust duct and connections for loose fittings and connections, blockage, and signs of corrosion. Verify that the duct termination is not blocked and that it terminates in an outdoor location. Verify that only *approved* metal vent ducting material is installed (plastic and vinyl materials are not *approved* for gas dryers).
  - d. ON. Verify mechanical components including drum and blower are operating properly.
  - e. ON. Operate the clothes dryer and verify that exhaust system is intact and exhaust is exiting the termination.
  - f. ON. Measure the CO at the exhaust duct or termination after 5 minutes of main burner operation. The CO should not exceed threshold in Table D106.

**TABLE D106  
CO THRESHOLDS**

Boilers (all categories)	400 ppm air free
Central Furnace (all categories)	400 ppm <sup>1</sup> air free <sup>2,3</sup>
Floor Furnace	400 ppm air free
Gravity Furnace	400 ppm air free
Wall Furnace	200 ppm air free
Wall Furnace (Direct Vent)	400 ppm air free
Vented Room Heater	200 ppm air free
Vent-Free Room Heater	200 ppm air free
Water Heater	200 ppm air free
Oven/Broiler	225 ppm as measured
Top Burner	25 ppm as measured (per burner)
Clothes Dryer	400 ppm air free
Refrigerator	25 ppm as measured
Gas Log (gas fireplace)	25 ppm as measured in vent
Gas Log (installed in wood burning fireplace)	400 ppm air free in firebox

1. Parts per million.

2. Air free emission levels are based on a mathematical equation (involving carbon monoxide and oxygen or carbon dioxide readings) to convert an actual diluted flue gas carbon monoxide testing sample to an undiluted air free flue gas carbon monoxide level utilized in the *appliance* certification standards. For natural gas or propane, using as-measured CO ppm and O<sub>2</sub> percentage:

$$CO_{AFppm} = \left( \frac{20.9}{20.9 - O_2} \right) \times CO_{ppm}$$

where:

$CO_{AFppm}$  = Carbon monoxide, air-free ppm.

$CO_{ppm}$  = As-measured combustion gas carbon monoxide ppm.

$O_2$  = Percentage of oxygen in combustion gas, as a percentage.

3. An alternate method of calculating the CO air free when access to an oxygen meter is not available:

$$CO_{AFppm} = \left( \frac{UCO_2}{CO_2} \right) \times CO$$

where:

$UCO_2$  = Ultimate concentration of carbon dioxide for the fuel being burned in percent for natural gas (12.2 percent) and propane (14.0 percent)

$CO_2$  = Measured concentration of carbon dioxide in combustion products in percent

$CO$  = Measured concentration of carbon monoxide in combustion products in percent

